

# **DE-COMP COMPOSITES, INC.**

## **# 8**

### **ULTRA SMOOTH FILLER PASTE**

**ULTRA SMOOTH FILLER NO. 8 is a two components polyester filler paste system. No. 8 is formulated to offer the user a intense white colored filler paste which exhibits a creamy smooth texture and the very desirable quality of being "tack free" after cure. The smooth texture allows for easier troweling and sanding obtaining a feather like edge on the cured paste. The "tack free" nature of the cured paste prevents sandpaper from becoming globed and gummy. The paste can easily be tapped from the sandpaper allowing the paper to be reused.**

**Once applied and cured No. 8 will bond to most surfaces such as aluminum, copper, fiberglass, epoxy, plaster, steel, graphite and Kevlar®. It will also accept all types of enamel, epoxy, lacquer, and paint stains as a surface finish. No. 8 can be subjected to temperatures of up to 250°F/121°C.**

### **APPLICATIONS**

**Aircraft panel filling Honeycomb panel edge filler**

**Bonding inserts and bushings**

**Crack, crevice, and hole repair**

**Core box repair**

**Fiberglass boat repair**

**Filling porosity on composites**

**Filling cloth texture impressions**

**RIM, BMC, SMC surface filling**

**Pattern repairs and filling**

**Router fixture repair**

**Vacuum mold repair**

**Urethane mold repair**

**Wallpaper cosmetic filling**

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ULTRA SMOOTH FILLER PASTE (CONTINUED)

## PROPERTIES

Mix Ratio (pbw)	100 to 2
Viscosity (mixed at 77°F/25°C)	Thixotropic paste
Pot Life @77°F/25°C (minutes)	5 - 6
Tack Free (minutes after gelation)	10
Finishing Schedule (minutes after gelation)	15 - 25
Hardness (Shore D)	85
Color	Grey and Black

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